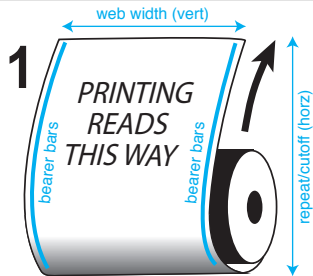


# CASTLEPIERCE

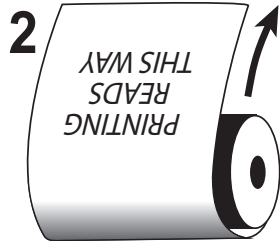
EST. 1888 • OSHKOSH, WISCONSIN

## STANDARD UNWIND ROLL CHART

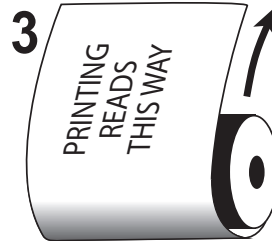
INDICATE BY FIGURE NUMBER, UNWIND DIRECTION DESIRED AND SURFACE OR REVERSE PRINTING.



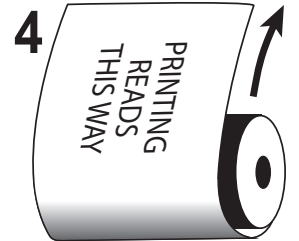
**1**  
Label on **OUTSIDE** of roll.  
Copy printed **ACROSS** the roll.  
Top of label **OFF FIRST**.



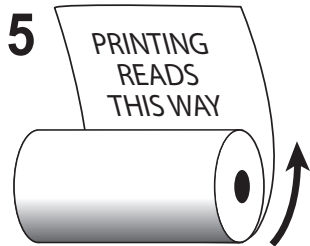
**2**  
Label on **OUTSIDE** of roll.  
Copy printed **ACROSS** the roll.  
Bottom of label **OFF FIRST**.



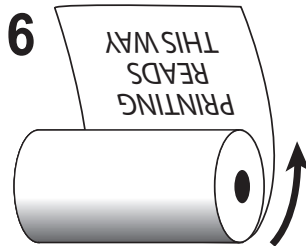
**3**  
Label on **OUTSIDE** of roll.  
Copy printed **WITH** the roll.  
Right side of label **OFF FIRST**.



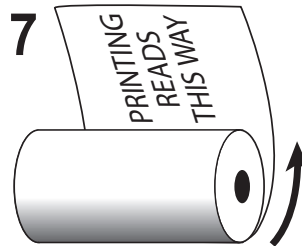
**4**  
Label on **OUTSIDE** of roll.  
Copy printed **WITH** the roll.  
Left side of label **OFF FIRST**.



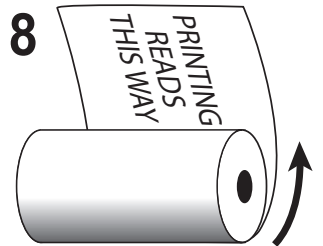
**5**  
Label on **INSIDE** of roll.  
Copy printed **ACROSS** the roll.  
Top of label **OFF FIRST**.



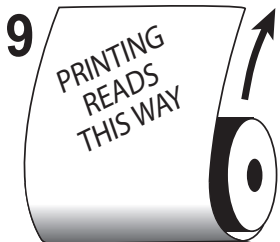
**6**  
Label on **INSIDE** of roll.  
Copy printed **ACROSS** the roll.  
Bottom of label **OFF FIRST**.



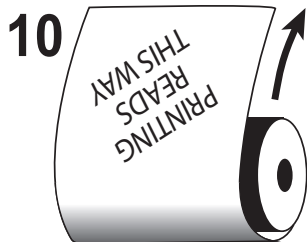
**7**  
Label on **INSIDE** of roll.  
Copy printed **WITH** the roll.  
Right side of label **OFF FIRST**.



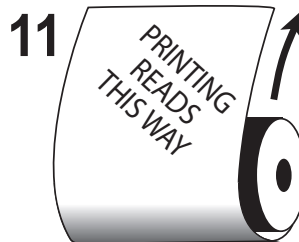
**8**  
Label on **INSIDE** of roll.  
Copy printed **WITH** the roll.  
Left side of label **OFF FIRST**.



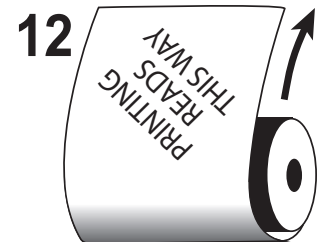
**9**  
Label on **OUTSIDE** of roll.  
Copy printed **DIAGONAL** on roll.  
Top right of label **OFF FIRST**.



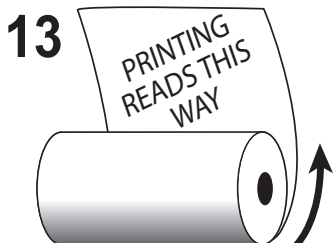
**10**  
Label on **OUTSIDE** of roll.  
Copy printed **DIAGONAL** on roll.  
Bottom left of label **OFF FIRST**.



**11**  
Label on **OUTSIDE** of roll.  
Copy printed **DIAGONAL** on roll.  
Top left of label **OFF FIRST**.



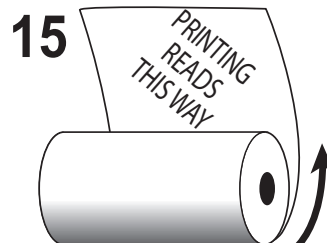
**12**  
Label on **OUTSIDE** of roll.  
Copy printed **DIAGONAL** on roll.  
Bottom right of label **OFF FIRST**.



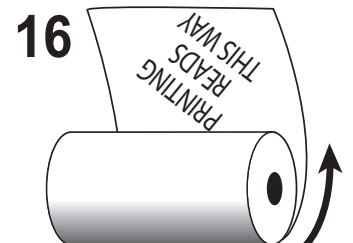
**13**  
Label on **INSIDE** of roll.  
Copy printed **DIAGONAL** on roll.  
Top right of label **OFF FIRST**.



**14**  
Label on **INSIDE** of roll.  
Copy printed **DIAGONAL** on roll.  
Bottom left of label **OFF FIRST**.



**15**  
Label on **INSIDE** of roll.  
Copy printed **DIAGONAL** on roll.  
Top left of label **OFF FIRST**.



**16**  
Label on **INSIDE** of roll.  
Copy printed **DIAGONAL** on roll.  
Bottom right of label **OFF FIRST**.